

CERTIFICATE

Welding of railway vehicles and components according to:
EN 15085-2

This Certificate is issued to: **Industrial Matricera Palentina, S.L.U.**
Carretera Palencia-Magaz Km. 2,5
34190 Palencia - Spain

Is qualified to perform welding work within the range of certification of

Certification Level CL1 according to EN 15085-2:2020+A1:2023

Type of activity: P

Type of components: Repair of materials for the railway industries.
Manufacture of components for the railway industry.

Welding processes and base material groups:

| Welding processes according to EN ISO 4063 | Base material group to CEN ISO/TR 15608 | Dimensions | Comments |
|--------------------------------------------|-----------------------------------------|---------------|------------------------------------|
| 135 | 1.2 | t = 3 - 96 mm | BW, Le<=355 MPa, ER70S6 & ER80SNi1 |
| | 1.2 | t = 3 - 40 mm | FW, Le<=355MPa ER80SNi1 |
| | 1.2 | t ≥ 5 mm | FW, Le<=355 MPa, ER70S6 |

Responsible welding coordinator (RWC): Hector Ferro (Level A) **born:** 1980
Deputy welding coordinator (DWC): Luis Fernando González Ruiz (Level C) **born:** 1984
Comments: see reverse.

Certificate No: LRQA/15085/CL1/014/19/4

Valid: from 23 April 2025 to 22 April 2028

Issued on: 23 April 2025

Auditor: Bruno Vieira (PT/IWE/0199)

Juan Antonio Pozo – Head of MCB

General regulations (see annex)

Annex certificate No: LRQA/15085/CL1/014/19/4

Industrial Matricera Palentina, S.L.U.

Carretera Palencia-Magaz Km. 2,5 34190 Palencia
Spain

Welding processes and base material groups:

| Welding processes according to EN ISO 4063 | Base material group to CEN ISO/TR 15608 | Dimensions | Comments |
|--------------------------------------------|-----------------------------------------|---------------------------|------------------------------|
| 135 | 3.2 | t = 3 - 40 mm | BW & FW, Le<=700 MPa |
| | 3.2 | t = 4 - 10,5 mm | BW, Le<=700 MPa / 1100MPa |
| | 3.2 | t = 3 - 16 mm | FW sl, Le<=700 MPa / 1100MPa |
| | 8.1 | t = 10 - 40 mm | BW |
| | 8.1 | t = 3 - 24 mm | FW |
| | 8.1/1.4 | t = 3 - 24 | BW, Le<=355 MPa |
| | 8.1/1.4 | t ≥ 5 mm | FW, ml |
| 141 | 1.2 | t = 3 - 12 | BW |
| | 1.2 | t = 3 - 16 | FW, sl |
| | 8.1 | t = 3 - 24 | BW |
| | 8.1 | t = 3 - 24 | FW, sl |
| | 1.2/10.1, 10.1 | t = 3 - 13 mm D ≥ 8 mm | FW, sl |
| | 1.2/8.1 | t = 2 - 30 mm | FW, sl |
| | 1.2/8.1 | t = 3 - 24 mm | BW |

Comments:

This Certificate is subject to monitoring of compliance by LRQA Iberia Inspection S.A. as required by the standard EN 15085-2:2020+A1:2023

Welding performance Classe - CP C2

The welding coordinator Hector Ferro is entitled to test welders / operators in accordance with the relevant standards within the scope of this certificate.

General regulations

according to EN 15085-2:2020+A1:2023

Annex certificate No: LRQA/15085/CL1/014/19/4

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Revocation of the Certificate

The manufacturer certification body issuing this certificate may revoke the certificate if:

- there are justified doubts as to the proper execution of the welding work according to the stated Standards,
- there are justified doubts as to the proper welding coordination according to the stated standards,
- no recognized welding coordinator is available any longer,
- no valid qualification test certificates for the welders and welding operators according to the specified standards are available,
- welders or welding operators without tested qualifications have been entrusted with the execution of welding work under the stated standards,
- other conditions according to the stated standards are no longer satisfied,
- the manufacturer certification body was refused an opportunity to perform the annual verification,
- the welding manufacturer waives the certificate,

The welding manufacturer shall acknowledge the revocation in writing to the manufacturer certification body. If a valid certificate is to be renewed, the renewal must be applied for with the manufacturer certification body at least three months before the end of the period of validity of the current certificate.

Distribution list:

1. Applicant (original- Email)
2. LRQA Inspection Iberia Madrid



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