

CERTIFICATE

**Welding of railway vehicles and components according to:
EN 15085-2**

This Certificate is issued to: **Industrial Matricera Palentina, S.L.U.**
Carretera Palencia-Magaz Km. 2,5
34190 Palencia
Spain

Is qualified to perform welding work within the range of certification of

Certification Level CL1 according to EN 15085-2:2020 Type of activity: P (Production)

Area of Application: Repair of materials for the railway industries

Manufacture of components for the railway industry.

Welding processes and base material groups:

Welding processes acc to EN ISO 4063	Base material group to CEN ISO/TR 15608	Dimensions	Comments
135	1.2	t = 3 - 24 mm	BW, Le<=355 Mpa, ER70S6 & ER80SNi1
	3.2	t = 3 - 24 mm	BW, Le<=700 MPa
	1.2	t = 3 - 40 mm	FW, Le<=355Mpa ER80SNi1
	1.2	t ≥ 5 mm	FW, Le<=355 Mpa, ER70S6
	3.2	-	BW, t1= 3 to 24 mm welded to t2= 8 to 32 mm; Le<=690 Mpa.
141	1.2/10.1, 10.1	t = 3 - 13 mm D ≥ 8 mm	FW, sl
	1.2/8.1	t = 2 - 30 mm	FW, sl

Responsible welding coordinator (RWC): Hector Ferro, IWE. Born: 1980
Deputy welding coordinator (DWC): Jose Julio Laso, Level C. Born: 1968
Comments: see reverse.

Certificate No: LRQA/15085/CL1/014/19/3
Valid: from 24 April 2022 to 23 April 2025
Issued on: 24 April 2022
Auditor: Bruno Vieira
IWE number: PT/IWE/0199

LRQA Inspection Iberia, S.A

Name: Rodrigo González

Date: 24 April 2022

Signature:

Ref No.:

Office: Madrid

A member of the LRQA Group Limited

LRQA003 11.2021

Rodrigo González

Decision maker of LRQA Inspection Iberia, S.A.

General regulations (see annex)

LRQA Inspection Iberia, S.A. is a company registered in the R. M. de Madrid, in Volume 5218 general, 4358, of Section Sec. 3.ª of the Companies Book, folio 133 sheet nº 41397, inscription.

1.ª - C.I.F. - A28591287 - Registered office C/Princesa 29, 1.ª. 28008 Madrid

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Annex certificate No: LRQA/15085/CL1/014/19/3**Industrial Matricera Palentina, S.L.U.**

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34190 Palencia

Spain

Comments:

This Certificate is subject to monitoring of compliance by LRQA Iberia Inspection S.A. as required by the standard EN15085-2: 2020.

Small manufacturer in accordance to EN15085-2 Annex C.

The welding coordinator Hector Ferro is entitled to test welders / operators in accordance with the relevant standards within the scope of this certificate.

General regulations

according to EN 15085-2: 2020

Revocation of the Certificate

The manufacturer certification body issuing this certificate may revoke the certificate if:

- there are justified doubts as to the proper execution of the welding work according to the stated standards,
- there are justified doubts as to the proper welding coordination according to the stated standards,
- no recognized welding coordinator is available any longer,
- no valid qualification test certificates for the welders and welding operators according to the specified standards are available,
- welders or welding operators without tested qualifications have been entrusted with the execution of welding work under the stated standards,
- other conditions according to the stated standards are no longer satisfied,
- the manufacturer certification body was refused an opportunity to perform the annual verification,
- the welding manufacturer waives the certificate

The welding manufacturer shall acknowledge the revocation in writing to the manufacturer certification body. If a valid certificate is to be renewed, the renewal must be applied for with the manufacturer certification body at least three months before the end of the period of validity of the current certificate.

Distribution list:

1. Applicant (original- Email)
2. LRQA Inspection Iberia Madrid